

## NAVIGATION

### ► Okuma

#### Drives

##### ► BLII-D, BLIII-D and BLIV-D Module

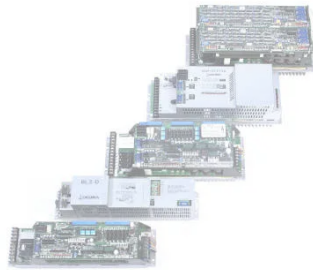
##### ► Spindle drive modules VACIII, VACIV and MIP

##### ► MIV Servo, Spindel, Power supply

### ► Okuma

#### Motors

##### ► AC Servo- and Spindle motors



Okuma servo drive modules from  
OSP7000 controllers  
Repair - Exchange - Sale

Okuma servo drive modules

- [1 Axis Module BLII-D--A](#)
- [2 Axis Module BLII-D---A](#)
- [1 Axis Module BLIII-D##A](#)
- [2 Axis Module BLIII-D####A](#)
- [Board 1 Axis Module E4809-770-069](#)
- [Board 2 Axis Module E4809-770-065](#)



Our services

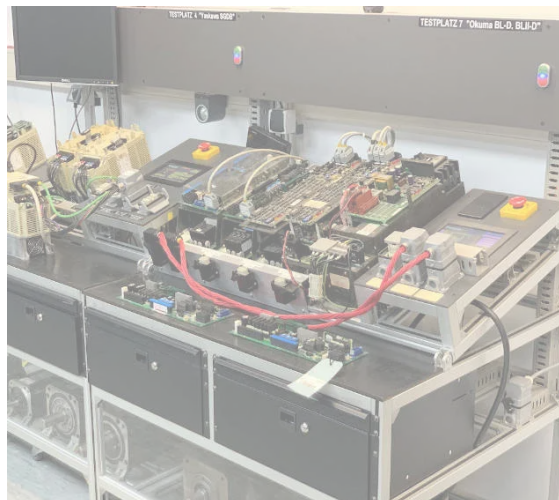
- Functional testing on test stands with motors and controllers
- Parameters as well as software can be read out, adjusted and adapted
- Incoming test at test station up to 30 minutes free of charge
- Extensive documentation
- Capacities also for very high quantities

Overview of the repair process

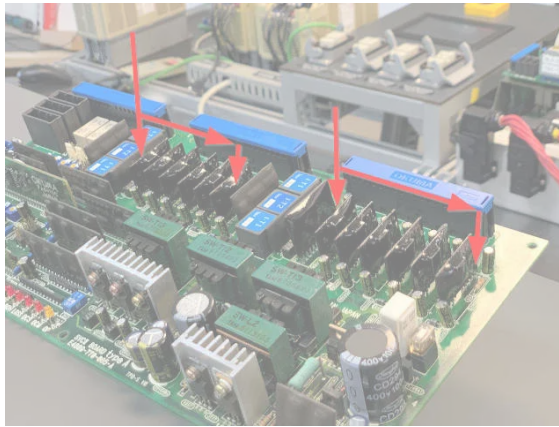
- Standard complete overhaul according to [checklists](#) by competent technical staff
- Preventive repair at component level
- In the case of irreparable equipment, an alternative solution will be offered (e.g. replacement or sale)
- 12-month warranty on repair and replacement service
- Standardised repair turnaround times 4-7 days
- Express repair within 2 days

Examples of type names

- **1 Axis Module BLII-D--A:** BLII-D15A, BLII-D30A, BLII-D50A, BLII-D75A, BLII-D100A, BLII-D150A
- **2 Axis Module BLII-D---A:** BLII-D1515A, BLII-D30: BLII-D3030A, BLII-D5030A, BLII-D5050A BLII-D75 BLII-D7575A
- **1 Axis Module BLIII-D##A:** BLIII-D15A, BLIII-D30A, BLIII-D50A, BLIII-D75A, BLIII-D100A, BLIII-D150A
- **2 Axis Module BLIII-D####A:** BLIV-D1515A, BLIV-D3015A, BLIV-D3030A, BLIV-D5030A, BLIV-D505 BLIV-D7550A, BLIV-D7575A
- **Board 1 Axis Module E4809-770-069:** E4809-770-069 or E4809-770-069B



- Board 2 Axis Module E4809-770-065: E4809-770-065 or E4809-770-065B



Convince yourself of our service: Repair of E4809-770-065 and E4809-770-069 assemblies from BL modules

Part of development is learning from initial mistakes, and this model was not easy to explore at first. Problems such as parts supply, failure analysis and complaints arrived. There a superficial overhaul is not sufficient and by no means a solution. It requires a careful major overhaul because after 10 years of operation, these devices have 12 channels in the direct end transistor drive section that are almost at the end of their useful life.

The channels are equipped with special hybrids and due to constant tension and heat generation, your resources are used up and fail randomly.

**Other providers:** Today you just have one channel repaired, tomorrow or in 2 months the next. This approach will end in costing you quite a bit more.

Many of our competitors know the problem, but often do not go to the bottom of it. You simply lack spare parts, which are usually no longer available and if then already used, which can be soldered out of other devices. Who can thus afford to replace all 12 channels during this repair? Even renowned Okuma workshops only replace certain areas and hope that the device will survive the said warranty period. We have developed the spare parts ourselves and have already used them in several repair cases with success and over a longer period of time. After our thorough overhaul, the overhauled equipment continues to work flawlessly for several years during the warranty period beyond. Our goal is not to get the same device on the table again, but another device that needs a proper overhaul. Of course, it is an effort to repair all 12 channels, to overhaul the weak points, even those that rarely bring errors. Nevertheless it is part of our standardization of procedures. And by certain quantities we can offer the price more favorable.

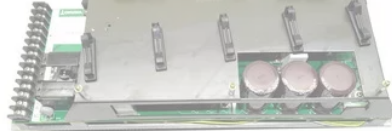


BLIII-D or BL III-D or U0213-0006-001-11 Servo Drive

1870.00 €

Buy





BLII-D1515A or BL2-D1515A Order Nr. A006-0520 or 1006-0520 Servo Drive Unterteil

1040.00 €

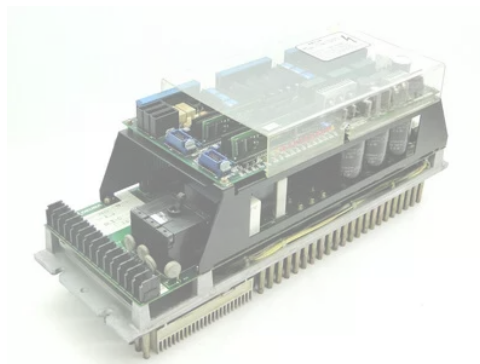
Buy



BLII-D3030AD or BLII-D3030D Order No.1006-0525 Servo Drive

2280.00 €

Buy

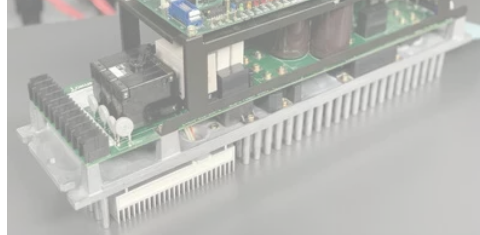


BLII-D7550A or BL2-D7550A Order Nr. A006-0630 or 1006-0630 Servo Drive

2142.00 €

Buy





BLII-D100A or BLII-D 100 A or Order No. 1006-0614 Servo Drive

2140.00 €

Buy

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Chat with our customer support, **write us a message:** [info@industryart.com](mailto:info@industryart.com) or **call us:** +49 6251 9888430

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Service company for drives  
and motors.

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#### CONTACT INFORMATION

- **Address:**  
Robert-Bosch-Straße  
33 a,  
64625 Bensheim,  
Germany
- **General requests:**  
[+49 6251 9888430](tel:+4962519888430)
- **Fax:**  
[+49 6251 9888431](tel:+4962519888431)
- **Email:**  
[info@industryart.com](mailto:info@industryart.com)
- **Office hours:**  
Mo.- Fr. 8 am - 12 pm  
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